Past Incident Solutions from the Richmond Refinery

- 1. Do all compressors that have barring devices have signs warning personnel to make sure no conditions are changing on the compressors while they are barring the compressor? MITS 2537 (barring over K-252)
- 2. Do all operations turnovers carry information when safety devices (including alarms) are out of service or when CO and O2 analyzers are out of service or defective MITS-1725 (34 gas line leak) / IPS 1424274 (F-100)
- 3. Does the attendant's log sheet at each filler metal distribution site require each welder to sign for the filler metal that is issued? MITS 1494 (V-1110 level bridle weld failure)
- 4. Do checklists for equipment in H2S (& NH3) service cover what to do if plant or personal monitors alarm? MITS 1480 (K-714 leak to atmosphere)
- 5. Is there a *Confined Space* warning label on each vessel skirt? MITS 1406 (Drilling into vessel)
- 6. Are all SQCOs and relief SQCOs trained to review all final tank data prior to releasing the Certificate of Analysis? MITS 1316 (Improper tank final)
- 7. Do you hear CFD practice zone alarms on weekly basis? MITS 789 (General Chemical release)
- 8. Are you aware of a generic emergency response procedure that covers all operating areas with H2S? MITS 760 (Operator overcome by H2S)
- 9. Is the area under any overhead work checked to ensure clear of workers and barricaded off so a worker can't wander under overhead work after it has begun? IPS 1513949 (employee struck on hard hat by falling object)
- 10. Is there a checklist that covers cleanup and waste disposal information for Fuel Gas Coalescers? IPS 1336449 (Pyrophoric fire outside Hydro lab)